

**Amendments to the Specification**

Please delete the heading before paragraph [0001].

~~FIELD OF THE INVENTION~~

Please amend the heading before paragraph [0002] as follows:

~~BACKGROUND INFORMATION~~

Please amend paragraph [0008] with the following amended paragraph:

[0008] ~~The~~ An object of the present invention is to further develop a method of the type described at the outset in such a way that, even when working with long flow paths and unfavorable conditions with respect to the mold parting plane, it will be possible to produce void-free articles within short cycle times. ~~This objective is achieved by a method having all of the features set forth in claim 1. A device according to the present invention is described in claim 9. The dependent claims relate to advantageous embodiments of the present invention.~~

Please add the following new heading before paragraph [0024]:

~~BRIEF DESCRIPTION OF THE DRAWINGS~~

Please add the following new heading before paragraph [0029]:

~~DETAILED DESCRIPTION~~